

# BIFOLD, FRENCH AND SINGLE DOORS OPERATION, CARE & MAINTENANCE GUIDE

This guide will walk you through the process of maintaining your doors. Please read it carefully and thoroughly, as it contains important information.

**MODERN, STYLISH, QUALITY,  
CONTEMPORARY & AFFORDABLE**

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# OPERATION & MAINTENANCE

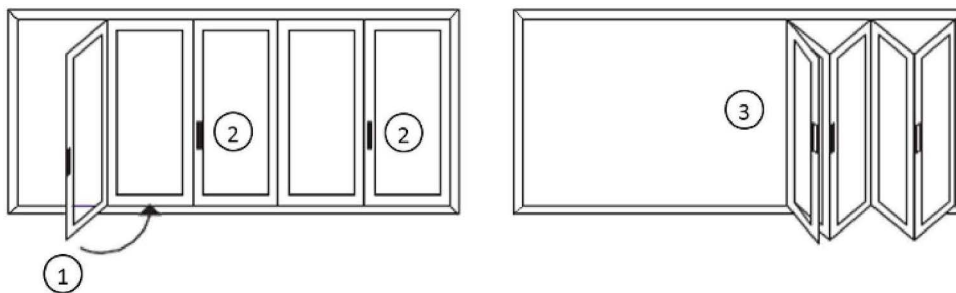
## Opening and closing operation for bifold door with swinging door

### To open doors:

- Open the swinging door and connect it to the panel catch located on the next door.
- Release the shoot bolt locks on all other panels.
- Slide the folding panels starting from the pair nearest to the swinging door.

### To close doors:

- Slide each pair of folding panels back to align with frame.
- Secure the panels by locking with shoot bolt lock.
- Close the swinging door last, ensure that all other panels have been locked in frame first.



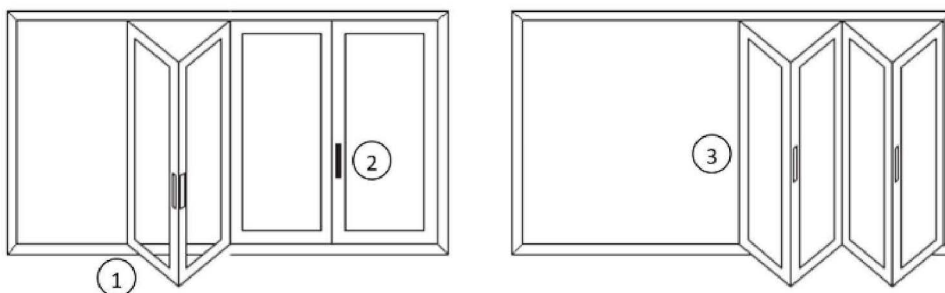
## Opening and closing operation for bifold door without swinging door

### To open doors:

- Release the shoot bolt locks on all other panels.
- Slide each pair of folding panels away to one side.

### To close doors:

- Slide each pair of folding panels back to align with frame.
- Secure the panels by locking with shoot bolt lock.



# HOW TO CLEAN YOUR ALUMINIUM DOORS

Though aluminium doors require minimal maintenance, regular upkeep can help maintain both the operation and design of your doors. Luckily, no specialist cleaning treatments nor techniques are required when cleaning, making them extremely easy to maintain over their lifetime.

Debris can build up within the bifold tracks, which can affect the operation of your doors. When you use your doors more often, such as in summer, debris can build up due to frequent walking over the tracks. Regular cleaning of the tracks can help keep your bifolds in tip top condition. Simply running a vacuum nozzle along the bottom of your doors can help remove any dirt that has been collected within.

For the frames, start by dusting the top of the profile and work your way down. With our low-maintenance aluminium frame, no special cleaning products are required. Just mild soapy water and non-abrasive cloths, such as microfibre, will do the job for your windows and frames. Scourers and any harsh cleaning products should be avoided.

Cleaning the bifold glass panes should be done as often as the rest of the glazing in your home. This will prevent dirt and streaks from building up on the glazing, allowing you to make the most of the expansive views aluminium doors have to offer. Just make sure to clean these on a cloudy day. When it's sunny, the lather will dry quickly, leaving persistent streaks.

A full clean of the entire doors, including the frames and tracks, should be done every couple of months and more often during summer.

Regular cleaning and upkeep will ensure your bi-fold doors operate smoothly and continue to make an impact on your home for years to come.

